REVIEW

Resin-Based Composite and LCU-related Factors Affecting the Degree of Cure. A Literature Review: Part 2. Light Curing Units & Related Factors

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Keywords: Quartz Tungsten Halogen Lamps, Light Emitting Diode Units, Light Emitting Diode Units

Received: 08 August 2015 / Accepted: 15 September 2015

Light Curing Units

In parallel with developments in resin based composite technology, there have been changes in light curing units (LCU). Broadly, there are four categories of LCUs available in the market, with the two commonest used in Dentistry being quartz tungsten halogen (QTH) lamps and light emitting diode (LED) units, though now, QTH is infrequently used in most developed countries.

Argon-ion lasers and Plasma-arc lamps (PALs) had many disadvantages limiting their use. Argon-ion lasers were large devices with increased cost compared to QTHs, [1] PALs had low curing efficiency, increased shrinkage and micro leakage due to fast curing, [2] increased cost, heat and power consumption and decline of lights power output over time compared to QTHs [1,3,4]. Because of their limitations, neither LCU have been in regular use in clinical dentistry and therefore will not be discussed further.

Quartz Tungsten Halogen Lamps (QTHs)

QTHs were the first units to be developed and remained in common use for many years. They had spectral wavelength range of 370-550 nm [2,5,6], with a spectrum peak of 465-470 nm, matching the absorption peak of CQ [1, 7] QTHs were available with a power intensity of 300-800 mW/cm² (milliwatts per square centimeter).

QTHs emit the light when an electric current flows through heated tungsten filament which surrounded by halogen gas. Because these filaments acted as resistors to the passage of electric current, heat was generated [1]. Filters were used to restrict the light to the blue region required for composite polymerization [8].

While relatively low cost technology, they were inefficient, with long curing times needed, produced a lot of waste energy in the form of heat, required the use of fans, and tended to have a short service life as a result of bulb, reflector and filter degradation [3]. QTHs have now been superseded by the more efficient LED LCUs.

Light Emitting Diode (LED) Units

LEDs produce blue light without filters through using a semiconductor material system (gallium nitride). They produce less heat with low power consumption [3] a longer working life when compared to QTH LCUs. They emit light in a very narrow spectral range, have high efficiency and can be battery- powered cordless units without the need for fans [9,10]. LED LCU's are now widely used in clinics because of their advantages over other types of unit. There have been many advances in development through three generations. This will be discussed more in the following Section.

Light Emitting Diode (LED) Units

The first generation of LED units (1999-2002) had an optimal emission between 440 and 500 nm with a maximum wavelength at 465-470 nm [1,3,7]. The first generation had a low power intensity range of 100-400 mW/cm² [4,7,10].

Most studies in that period compared these LEDs to QTHs and demonstrated inferior curing efficiency when compared to QTH [6].

The second generation of LED (2002-2004) had a higher intensity range of 500- 1400 mW/cm² [4,7] and cured composite equivalently, or better, than QTH in a shorter time

[11-13]. Composites containing CQ could therefore be cured with these lights. However, a mismatch was reported between the emission spectrum of these units (420-490 nm) and other photoinitiators such as TPO and PPD (around 380-410 nm) resulting in inadequate curing of the material [1,14,15]. In an attempt to address this, and ensure that the RBCs containing these photoinitiators were optimally cured, dual peak LED light curing units, with an additional emission peak around 400 nm [1,16-

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19] were introduced in the third generation LED LCUs (2004- current).

Dual peak LED LCUs produced high irradiance of 1000-3000 mW/cm² and precaution was raised regarding material shrinkage and heat production with this very high intensity [4].

Relatively few studies have investigated the effect of using different types of LED LCU's in relation to the type of incorporated photoinitiators on the curing of RBCs. This can be quite difficult since manufacturers commonly do not state the photoinitiators used in their RBC products [19,20].

LCUs and their effect on the Properties of Resin-Based Composites

Mechanical and physical properties of composite materials include flexural strength (σ), flexural "modulus of elasticity" (*E*-flexural); both of which are macromechanical properties, and hardness and indentation modulus (*E*) both of which are micromechanical [21]. Other properties such as polymerization shrinkage, microleakage, marginal integrity and creep deformation (Cr) were investigated in the literature.

Many of these properties of composite materials have been investigated to ensure good performance of the material. Inadequate curing of RBCs is known to affect the mechanical, physical and chemical properties of the material, for example, water absorption, solubility, discoloration, wear resistance, dimensional stability, strength and hardness, all of which can result in the failure of a restoration [22,23]. The degree of conversion (DC) has been acknowledged as being vital to the clinical success of these materials which is crucial in determining the mechanical performance of the material and other physical properties [24].

Degree of Conversion (DC)

As previously noted, composite polymerization results in the monomer molecules being converted into a polymer chain. The degree of conversion (DC) of a material is the extent to which the monomer is converted into a polymer [25] and is quoted as the percentage of double C=C bonds within the monomer which convert to a single C-C bond.

In the literature, DC has been shown to vary from 40% to 80% in polymerized RBCs [26-29].

While resulting in many improved physical properties, an increase in DC will also increase the polymerization shrinkage stress with an adverse effect on marginal leakage. Therefore, several workers have recommended that the DC be increased to a percentage that balances optimum physical properties with polymerization shrinkage [6,9].

The minimum DC required for composite success clinically has still to be established but is suggested to be at least 55% [6,30]. The DC has a maximum possible rate which will not improve when increasing the total energy level of irradiance from the LCUs [4] and will never be 100% [31,32].

Several factors have been found to influence the degree of cure and are broadly classified into material-related,

LCU-related or the technique of the clinician. These will be discussed in the following Section.

Material-related Factors Affecting the Degree of Cure

Some factors related to RBC materials will affect the degree of cure. These are related to monomers and photoinitiators used in these materials. The light transmission through a material will subsequently affect the degree of cure.

Monomers

The type, volume and viscosity of the monomer have been found to affect the degree of cure and thus, mechanical properties. In the literature, increasing the diluent EG-DMA and TEGDMA was found to increase the degree of cure [28,33,34] while an increase in the content of Bis-GMA resulted in a decrease in the degree of cure [34,35]. Using UDMA in a RBC showed a higher degree of cure when compared to Bis-GMA [6]. It is therefore necessary to make a careful balance of monomer to achieve optimum properties.

Photoinitiators

Several authors have shown that increasing the concentration of photoinitiators in the material will improve the degree of cure [36-39]. This will be only beneficial up to specific thresholds [40] and also may increase yellowing when CQ is used [38,39].

Also, the various types of photoinitiators have been found to affect the degree of cure. TPO molecules showed higher degree of cure than CQ/amine [6,15,41,42] especially when cured by dual peak LED LCUs [18,28] PPD showed no significant difference in the degree of cure compared to CQ when cured with a LED LCU but not with a QTH LCU when it showed a lower degree of cure [43,44]. PPD, when used in combination with CQ, resulted in a higher degree of cure compared to each of them when used alone [22]. However Brandt [44] found no difference in the degree of cure when using PPD/CQ together, or each one separately.

For this reason, in order to achieve better polymerization, it is important to identify the absorption spectrum of the photoinitiator used in the RBC and to match it with the LCU used [45].

Light Transmission Through the Resin-Based Composite

During polymerization, the intensity of light is known to decrease with transmission through the RBCs [46-49]. Many factors such as filler load and size, shade, opacity, translucency and material thickness can affect light transmission. These factors are overlapped and will be discussed within the following Sections.

Filler

Filler type, size and loading will affect the degree of cure by altering light transmission [1]. For filler type, the adding

of reinforced fillers like hydroxyapatite showed an increase in light transmission through the material, which in turn resulted in higher surface hardness [50] conversely, light transmission was found to decrease with increasing filler content and filler size, because of the scattering effect of the fillers at larger size [28,51,52] also reported a negative effect of mismatching of the refractive index between monomer and filler on light transmission.

Shade and Opacity

Several workers have reported that darker shades and increased opacity were found to cause energy attenuation and diminished light through transmission [53-55] which resulted in reduced curing of the material [51,56].

Material Thickness

Because the light transmission will decrease with increasing thickness, two mm increments were recommended as the maximum thickness to achieve an adequate depth of cure [57-59].

Regarding the dimension, *in vitro*, narrow specimens with same thickness showed reduced light transmission when compared to wider samples. This was thought to be because of the absorption of light by mold wall [60,61].

LCU-related Factors Affecting the Degree of Cure

Type of LCU

It is important to match the absorption spectra of the photoinitiator with the emission spectra of the LCU [8,43,62,63] In other words, beside the importance of receiving sufficient total energy, this energy must be delivered in the wavelength range which matches the absorption range of the photoinitiator used in the RBCs [64].

It is uncommon for manufacturers to state the photoinitiators used in their RBC products [19,20]. Therefore, besides considering other factors, a specific LCU may perform differently when used with different brands of RBCs [64].

Total Energy: Intensity and Exposure Time

The total energy (J/cm^2) is the result of irradiance intensity (mW/cm^2) and exposure time (seconds).

Increasing the total light energy has been found to enhance the degree of cure and will therefore promote superior physical properties of the RBCs [1,65,66]. The total energy delivered to RBC materials can be affected by the power of the unit, curing time, activation modes and the surface area of the material to be cured [67].

Increasing the time of curing has been found to influence material curing when a 20 seconds exposure is used compared to 40 seconds [68] but no further improvement was found if the time was increased to 60 seconds [69,70] keeping in mind the adverse effect on pulp of temperature rise because of the heat. With the development of LED units, composite can be effectively cured in 20 seconds [6]. Also, the total energy delivered will be affected by different light activation modes. These modes were introduced in attempt to improve polymerization and overcome the shrinkage stress, [9] reducing heat effects and to achieve better marginal integrity [4]. Examples of different modes are soft-start, which will use low irradiance first and followed by higher irradiance, step-curing, oscillating irradiation, high intensity, gradual or standard.

It was shown in the literature that light curing modes had a significant effect on the total energy and so the degree of cure [71]. The most important factor is the total energy which delivered to the material to determine its degree of cure [72-74].

The light guide tip diameter has an influence on the efficiency of curing lights. Decreasing the tip diameter will result in increasing the light intensity which will affect the total energy and thus the degree of cure [75]. However, the scattering angle becomes wider so the light intensity will decrease more rapidly with increasing the distance to the topsurface.

Distance of the LCU Tip to the Surface of the Restoration

The degree of curing will be decreased as the distance increases from the tip of the LCU to the composite's surface because the light intensity will be reduced [71,76,77]. With variations in accessibility, cusp size and shape of cavities in posterior teeth, it may be difficult clinically to place the light tip on the composite surface. However, Rode [76] recommended that the distance should not exceed 3 mm to sufficiently cure 2 mm layer of composite. Other studies only found an effect if the distance was more than 4 mm [78] or more than 6 mm [6,10].

In the literature, Price [49] reported a reduction of the light intensity with a parallel light guide to 50 % and even 23 % with a Turbo (smaller) light guide if the distance to the surface was 6 mm.

Total EnergyConcept

The total energy (J/cm²) is the result of irradiance intensity (mW/cm²) and exposure time (second). There is almost full agreement in the literature about the total energy concept which states that the result of multiplying intensity by curing time should always result in same total energy, thus increasing intensity and reducing time, or decreasing intensity and increasing time can result in the same total energy delivered to the restoration surface. However, there is some question about the validity of reciprocity for combinations of irradiance and time particularly high irradiance and short time [41,61,66].

The total energy required to achieve sufficient polymerization is widely controversial in the literature and recent findings of literature in the area are summarized in Table I.

With the LCU's development, manufacturers produced increased intensity units which resulted in the ability to decrease the curing time. This needs more investigation as it may increase the polymerization shrinkage and stress [73].

In the literature, there are many techniques to measure degree of cure (including direct measurement of degree of conversion; DC), and techniques to measure the light intensity and transmission. These techniques will be discussed in the following Sections.

Measuring the Degree of Cure

Both indirect and direct methods have been reported for measuring the degree of cure of a RBC. Microhardness tests indirectly measure the degree of cure while vibrational (molecular) spectroscopy, by measuring degree of conversion, provides a direct measurement. Other less popular techniques include differential thermal analysis (DTA), differential scanning calorimetry (DSC) and nuclear magnetic resonance (NMR). The following Sections will discuss Vibrational Spectroscopy and Microhardness Tests as they are the more widely used techniques quoted in studies.

Vibrational Spectroscopy

Vibrational Spectroscopy assesses the DC directly by measuring both the percentage of carbon-carbon single bonds in the cured material and the percentage of unreacted carbon-carbon double bonds [79]. This is the result of measuring the ratio of absorbance area (intensities) of aliphatic $C=C(peak at 1640 cm^{-1})$ to aromatic C-C(peak at 1610 cm^{-1}). The latter is an internal standard before and after composite curing [80]. To calculate the DC, the following calculation (formula) is used:

DC= [1- Rcured / Runcured] X100

Where R is the peak intensity ratio at 1640 cm⁻¹ and 1610 cm^{-1} in cured and uncured materials.

Vibrational spectroscopy can be classified to two techniques. The first technique is Fourier Transform Infrared Spectroscopy (FTIR) which is sometimes documented as

Table I. Recommended total energy required for sufficient curing in the literature

Author	Total energy	Thickness of material
Lee and Greene, 1994	>12 J/cm2	2 mm
Rueggeberg et al. 1994a	21-24 J/cm2	2 mm
Sobrinho et al. 2000	21-24 J/cm2	2 mm
Yap and Seneviratne, 2001	>12 J/cm2	2 mm
Yoon et al., 2002	8-16 J/cm2	2 mm
Fan et al. 2002	6-12 J/cm2 up to 18	1.5 mm
Emami and Soderholm, 2003	> 5-15 J/cm2	2 mm
Da Silva et al., 2008	> 17 J/cm2	2 mm
Calheiros et al,. 2008	> 24 J/cm2	2 mm
Howard et al. 2010	> 8 J/cm2	2 mm

Infrared Spectroscopy (IR) and is based on light absorption. The second technique, Raman spectroscopy is based on light scattering. There are two devices which are popularly used; Fourier transform-Raman spectroscopy (FT-Raman) and micro- Raman spectroscopy (MRS).

Microhardness Test

This test basically works by loading a known force (in grams) via a diamond indenter to the top or bottom surface of the sample for a specific time (in seconds). The commonest indenters used in the literature are the Knoop (KHN) and the Vickers (VH) indenters, both of which are easy to use. Studies have reported a high correlation between microhardness and DC [34,81,82].

Microhardness tests indirectly measure the degree of cure [82,83] by measuring ratio of the bottom to top surface values [84]. It was reported as an adequate curing when the ratio is at least 0.80 (80%) [82]. In other words, it should be no more than 20% difference between hardness values of top and bottom surfaces.

Measuring Light Intensity and Light Transmission

The two most widely used techniques to measure the light intensity of LCUs have used radiometers or an integrating sphere (Spectroradiometer). More recently, a relatively new device, the Managing Accurate Resin Curing (MARC) became popular in studies because it can measure light intensity and light transmission through a material to the bottom surface. These three techniques will be discussed further.

Radiometers

Portable, hand-held dental radiometers are inexpensive and simple to use. Radiometers have many disadvantages. Their accuracy was reported to be sensitive to the diameter of the light guide tip [85,86]. In addition, they cannot continuously monitor the light output over the irradiation time [83]. Also, they only indicate the existence emitting tip irradiance and not the irradiance of the light cure unit when held at a distance from the radiometer [2].

In light of these limitations, their main use has been limited to the periodic monitoring of LCU performance on clinic [78,87].

Integrating Sphere (Spectroradiometers)

The Integrating Sphere measures all light irradiance output from LCU by defining the light emission area independent of the diameter of the light guide used and the light scattering characteristic [2]. It is a ball-shape device, and the LCU activated inside this ball and measures all the light irradiance shining inside it regardless of the tip diameter, light divergence or scattering.

They are valid and used to determine precise light intensity and these accurate measures are used mainly for research purposes. However, they are expensive, large and bulky which make them unsuitable for clinical use.

Managing Accurate Resin Curing (MARC®)

This is an analytic system which allows the amount, type and rate of energy and irradiance delivery to the top surface of resin material specimens to be controlled and measures how much and what type of energy passes through to the bottom surface of the same increment of resin material [36].

MARC[®] uses integrated calibrated optic probes (energy sensors), connected to a laptop computer, to measure the irradiance, total energy, exposure time. These parameters are recorded by customized software on the computer and the time needed to deliver a specific total energy is calculated. In contrast to the Radiometer, it is possible to measure, and record, changes in light energy delivery in real-time throughout the duration of curing [2]. Its accuracy and reproducibility have been verified experimentally [36].

Two versions of this system are available. First is the MARC[®]-PS (Patient simulator), in which the sensors are embedded in plastic teeth in a mannequin head to simulate and obtain clinically relevant measurements.

The second is a bench-top style unit, the MARC[®]-RC (Resin calibrator), in which the sensor is located on the top surface of the unit. It is designed to allow testing of the light Transmission properties of a material in addition to the light energy of the LCU, but gives no simulation to the clinical environment.

The software measures spectral emission (nm) and the irradiance (mW/cm²) and calculates the total energy (J/ cm^2) delivered to a simulated restoration based on precise curing time.

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